## CLAIM(S)

What is claimed is:

- 1. A method of Halftone Super-cell optimization for artifact reduction, comprising the steps of:
- selecting a group of super-cells, each super-cell having a plurality of sub-cells; randomly selecting a code-value for each super-cell; and biasing the sub-cells of each super-cell based on its randomly selected code-value; wherein the total of the randomly selected code-value for the group of super-cells equals the halftone value.
  - 2. The method of claim 1 wherein each super-cell has sub-cells growing in a predetermined but different manner.
- The method of claim 1 wherein the number of sub-cells per super-cell is selected from group consisting of 16, 64, and 128.
  - 4. The method of claim 1 wherein the total of the randomly selected code-value for the group of super-cells is based on the average value of all the super-cells.
  - 5. A method of Halftone Super-cell optimization for artifact reduction, comprising the steps of:

receiving a halftone value;

selecting a group of super-cells, each super-cell having a plurality of sub-cells;

using a pattern to select sub-cells from each super-cell; and

biasing the selected group of sub-cells;

wherein the total of the selected group of sub-cells for the group of super-cells equals the halftone value.

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- 6. The method of claim 5 wherein each super-cell has a different pattern for selecting sub-cells than all adjacent super-cells.
- 7. The method of claim 5 wherein the number of sub-cells per super-cell is selected from group consisting of 16, 64, and 128.
  - 8. The method of claim 1 wherein the pattern is selected from the group consisting of a sine wave and a square wave.
- 9. A method of Halftone Super-cell optimization for artifact reduction, comprising the steps of:

receiving a halftone value;

selecting a group of super-cells, each super-cell having a plurality of sub-cells;

grouping sub-cells such that at least one group of sub-cells contains cells from at least two super-cells;

randomly selecting sub-cells based on a code value for each super-cell; and biasing each grouping of sub-cells based on its randomly selected code-value; wherein the total of the selected group of sub-cells for the group of super-cells equals the halftone value.

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- 10. The method of claim 10 wherein each grouping of sub-cells has a different code-value than all adjacent groupings of super-cells.
- 11. The method of claim 9 wherein the randomly selected group of sub-cells are selected based on a predetermined pattern.
  - 12. The method of claim 11 wherein the overall pattern of growth within a group of sub-cells can differ in each individual sub-cell.

13. An image output apparatus, comprising:

means adapted to receive a halftone value;

means adapted to select a group of super-cells, each super-cell having a plurality of sub-cells;

means adapted to randomly select a code-value for each super-cell; and means adapted to bias the sub-cells of each super-cell based on its randomly selected code-value;

wherein the total of the randomly selected for the group of super-cells equals the halftone value.

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- 14. The image output apparatus of claim 13 wherein each super-cell has a different number of randomly selected sub-cells than all adjacent super-cells.
  - 15. An image output apparatus, comprising:

means adapted to receive a halftone value;

means adapted to select a group of super-cells, each super-cell having a plurality of sub-cells;

means adapted to use a pattern to select sub-cells from each super-cell; and means adapted to bias the selected group of sub-cells;

wherein the total of the selected group of sub-cells for the group of super-cells equals the halftone value.

16. The image output apparatus of claim 15 wherein each super-cell has a different pattern for selecting sub-cells than all adjacent super-cells.

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17. The image output apparatus of claim 15 wherein the pattern is selected from the group consisting of a square wave, a sine wave, a crossing pattern, a vertical pattern and a horizontal pattern.

18. A image output apparatus, comprising:

means adapted to receive a halftone value;

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means adapted to select a group of super-cells, each super-cell having a plurality of sub-cells;

means adapted to group sub-cells such that at least one group of sub-cells contains cells from at least two super-cells;

means adapted to randomly select a group of sub-cells from each grouping of sub-cells; and

means adapted to bias the randomly selected group of sub-cells;

wherein the total of the selected group of sub-cells for the group of super-cells equals the halftone value.

- 19. The image output apparatus of claim 18 wherein each grouping of sub-cells has a different number of randomly selected sub-cells than all adjacent groupings of super-cells.
- 20. The image output apparatus of claim 18 wherein the randomly selected group of sub-cells are selected based on a predetermined pattern.
- 21. The image output apparatus of claim 20 wherein the predetermined pattern for each grouping of sub-cells is selected from the group consisting of a square wave and a sine wave.
  - 22. A computer program product having a computer readable medium having computer program logic recorded thereon for halftone super-cell optimization for artifact reduction, comprising:

means adapted to receive a halftone value;

means adapted to select a group of super-cells, each super-cell having a plurality of sub-cells;

means adapted to randomly select a group of sub-cells from each super-cell; and

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means adapted to bias the randomly selected group of sub-cells; wherein the total of the selected group of sub-cells for the group of super-cells equals

- 23. The computer program product of instructions of claim 22 wherein each supercell has a different number of randomly selected sub-cells than all adjacent super-cells.
  - 24. A computer program product having a computer readable medium having computer program logic recorded thereon for halftone super-cell optimization for artifact reduction, comprising

means adapted to receive a halftone value;

the halftone value.

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means adapted to select a group of super-cells, each super-cell having a plurality of sub-cells;

means adapted to use a pattern to select sub-cells from each super-cell; and means adapted to bias the selected group of sub-cells;

wherein the total of the selected group of sub-cells for the group of super-cells equals the halftone value.

- 25. The computer program product of instructions of claim 24 wherein each supercell has a different pattern for selecting sub-cells than all adjacent super-cells.
  - 26. The computer program product of instructions of claim 24 wherein the pattern is selected from the group consisting of a square wave, a sine wave, a crossing pattern, a vertical pattern and a horizontal pattern.

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27. A computer program product having a computer readable medium having computer program logic recorded thereon for halftone super-cell optimization for artifact reduction, comprising:

means adapted to receive a halftone value;

means adapted to select a group of super-cells, each super-cell having a plurality of sub-cells;

means adapted to group sub-cells such that at least one group of sub-cells contains cells from at least two super-cells;

means adapted to randomly select a group of sub-cells from each grouping of sub-cells; and

means adapted to bias the randomly selected group of sub-cells;

wherein the total of the selected group of sub-cells for the group of super-cells equals the halftone value.

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- 28. The computer readable medium of instructions of claim 27 wherein each grouping of sub-cells has a different number of randomly selected sub-cells than all adjacent groupings of super-cells.
- 29. The computer readable medium of instructions of claim 27 wherein the randomly selected group of sub-cells are selected based on a predetermined pattern.
- 30. The computer readable medium of instructions of claim 29 wherein the predetermined pattern for each grouping of sub-cells is selected from the group consisting of a square wave and a sine wave.